



PROMOCLEAN[™] TP 186B

REMOVING VARNISH, RESINS, PAINTS, GLUES, INKS & LACQUERS AQUEOUS IMMERSION & CO-SOLVENT PROCESS VERY LOW ENVIRONMENTAL IMPACT

BENEFITS

PROMOCLEAN TP 186B is especially designed to strip hard to remove cured or polymerized substances like varnishes, resins, paints glues inks & lacquers. It's an upscaled formulation of TP 188 for which it received the Greenway label as sustainability features significantly improved. PROMOCLEAN TP 186B does not contains CMR, aromatic solvents or chlorinated compounds such as N Methyl Pyrrolidone, benzene or methylene chloride.

Thanks to its good solubility in organic solvents as in water, PROMOCLEAN TP 186B can be used in aqueous immersion & flushing processes but also in a separated co-solvent process. Having no pH, the cleaning media will not damage sensitive metals or alloys and is safe to use. It's a product to be used pure.

PROMOCLEAN TP 186B can also be used in additive manufacturing as a drop-in replacement for hazardous & flammable solvents to dilute certain resins & polymers in maintenance or in production.

PERFORMANCE	 Can remove many cured substances in high quantity Efficient from ambient temperature to 80° C Versatile process application
соѕт	 High solubility spectrum: only 1 product needed to remove different types of substances Long bath-life: can be filtered & re-used Low volatility reduces cost consumption
HSE	 Non-toxic & no CMR substances Low environmental impact (GREENWAY PRODUCT) No chemical risk Low volatility reduces VOC emission High flash point, reducing flammability risk

SPECIFICATIONS

SPECIFICATIONS	VALUES	METHODS
Aspect	Yellow	Visual
Density at 20°C (g/ml)	1,01 +/- 0,01	BRY MO 028
Water content (%weight)	0,01-1	BRY MO 044

CHARACTERISTICS

CHARACTERISTICS	VALUES	
Solubility in water	Partial	
Solubility in alcohol	Total	
Flash Point (°C / °F)	+ 95°C / + 203°F	

PROCESS RECOMMENDATION

The best process will depend on factors such as operating conditions (in particular the time between the complete polymerization and the cleaning operation), equipment, desired cleaning time and the nature of contaminants. Our team is ready to advise you.

PROCESS EXAMPLE

Resin removal in aqueous process					
PROMOCLEAN TP 186B Conc: 100% Temp: 80 °C / 176 °F US: yes Time: 5-45 min	DI or TAP WATER Temp: 20-30 °C / 68-86 °F US: no Time: 2-5 min	HOT AIR or VACUUM or DRYING SOLVENT Time: 5-20 min			
CLEANING	RINSING	DRYING			
Resin removal in separated co-solvent process					
PROMOCLEAN TP 186B	PROMOSOLV DR1	PROMOSOLV DR1 Vapor phase			
Conc: 100% Temp: 65-72 °C / 149-162 °F US: yes Time: 5-45min	Conc: 100% Temp: 45°C /113 °F US: optional Time: 2-5 min	Conc : 100% DR1 vapor Temp : 55°C / 130 °F Time: 30 - 120 sec			
CLEANING	RINSING	DRYING			

Compatibility report of PROMOCLEAN TP 186B with different materials is available on request.

PACKAGING, STORAGE & SHELF LIFE

- Keep products in closed original packaging and store at room temperature.
- Shelf life is minimum 18 months from production date when kept in recommended conditions.

AVAILABLE PACKAGING



20 Kg DRUM

210 Kg DRUM

HEALTH, SAFETY & ENVIRONMENT

PROMOCLEAN TP 186B is a GREENWAY product.

- Reduced toxicity
- Reduced ecotoxicity (aquatic toxicity)
- Reduced chemical oxygen demand (COD)

More info on our Greenway concept via this <u>link</u>

Contains no Reach Substances (on Candidate list, Annex XIV & XVII) / Contains no persistent organic pollutant (EC 850/2004) / Contains no Import/Export Hazardous substances (EU 649/ 2012)

It is biodegradable according to regulation 648/2004 but must be neutralized and filtered before disposal in sewer system in accordance with local regulations. Neutralization and titration methods are available upon request.

Please refer always to the Safety Data Sheet (SDS or MSDS) prior to use. Our SDS can be downloaded at <u>www.quickfds.com</u>. We will request to provide your email address, so we can automatically send you a new version of the SDS when a future update would occur.



TECHNICAL SUPPORT & FREE-OF-CHARGE TESTING

Inventec has a worldwide dedicated Technical Support team to help you along the different stages of our cooperation.

Depending on your request, we provide online or onsite support

- to select the right product based on your specific needs
- to assist you in your product qualification process
- to guide you with the initial set up of you process at all your worldwide manufacturing facilities
- to provide fast response on technical issues which could occur at any time during mass production.

Customers are also welcome in our CLEANING CENTERS to see the process in action and to get convinced by our solutions. We cover water- and solvent based processes.

Inventec is unique in the world by developing not only cleaning materials but also soldering and coating solutions. These materials are very closely linked with each other from a process point of view. Talking to our Technical Team, who understands very well these 3 different product groups, will help you greatly to overcome technical challenges within your overall process.

Contact our technical support via contact@inventec.dehon.com or your local sales representative.

ABOUT INVENTEC

Inventec is a global provider of SOLDERING, CLEANING & COATING materials for Electronic, Semiconductor and Industrial applications. For almost 60 years we have shown leadership in innovation by putting HEALTH IMPACT, SUSTAINABILITY and RELIABILITY at the core of our product development.

With ISO 9001 & 14001 production sites in France, Switzerland, USA, Mexico, Malaysia and China we can guarantee a smooth and cost-effective supply chain.

We supply to many industries but the excellent performance of our products in applications which demand high reliability, leads us to focus especially on the AUTOMOTIVE, AEROSPACE, SEMICONDUCTOR, ENERGY and MEDICAL industry.

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SOLDERING • CLEANING • COATING

In accordance with the Annex II of Directive 2011/65/UE (RoHS), including its amendments, we certify that this product does not contains quantities above 0.1% of Hg, Pb, Cr VI, PBB, PBDE, DEHP, BBP, DBP, DIBP and above 0.01% of Cd

This data is based on information that the manufacturer believes to be reliable and offered in good faith. In no event will INVENTEC PERFORMANCE CHEMICALS be responsible for special, incidental and consequential damages. The user is responsible to the Administrative Authorities (regulations for the protection of the Environment) for the conformity of his installation.

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